

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 1 295 834 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
26.03.2003 Bulletin 2003/13

(51) Int Cl. 7: B65H 37/00

(21) Application number: 01122365.8

(22) Date of filing: 19.09.2001

(84) Designated Contracting States:
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR

Designated Extension States:
AL LT LV MK RO SI

(71) Applicant: Société BIC
92611 Clichy Cedex (FR)

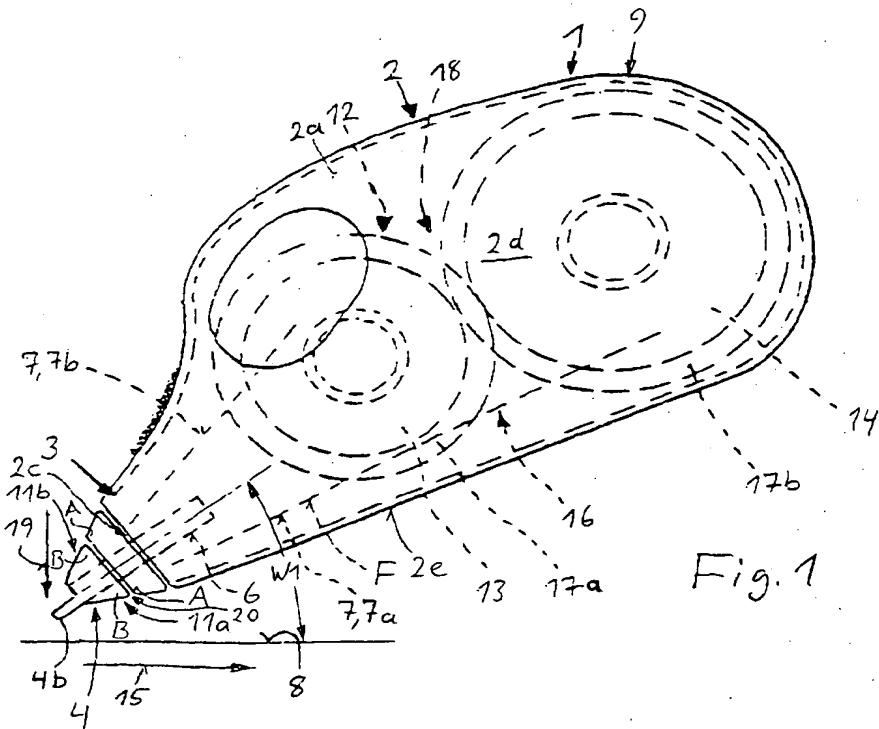
(72) Inventor: Rolio, Franck
92611 Clichy Cedex (FR)

(74) Representative: Rupp, Christian, Dipl.Phys.
Mitscherlich & Partner
Patent- und Rechtsanwälte
Sonnenstrasse 33
80331 München (DE)

(54) A hand-held device for applying a film of adhesive, covering or coloured material onto a substrate

(57) The invention relates to a hand-held device (1) for transferring a film of for example adhesive, covering or coloured material onto a substrate (8), said device having a housing (2) accommodating a film supply and an application member (4) longitudinally projecting from said housing (2), with said film (F) extending from the supply (9) at the lower longitudinal side (11a) of the application member (4) facing the substrate (8) during the

mode of operation to an application edge (4b) of said application member (4) running transversely at the front end, and with the application member (4) being composed of two application member portions movable relative to each other. In order to enhance the movability of the hand-held device, the relative movement is limited by motion stops (A, B) provided as an integral part at the application member portions.



Description

[0001] The invention relates to a hand-held device according to the preamble of claim 1.

[0002] A hand-held device of this type is described in publication EP 0 719 723 B1. In this previously known hand-held device, a longish application member is supported to be pivotal around its longitudinal axis and is centred in the middle by spring forces with respect to pivotal movements opposing each other. Thereby, the application member can adapt to the substrate by means of rotation in case that it is placed on the substrate in an oblique fashion; in the absence of pressure it turns automatically into its rotational central position due to the present restoring elastic force. In addition, the application member comprises in its longitudinal portion exceeding the housing of the hand-held device guiding webs protruding upwards and downwards at both sides, between which a backing tape carrying the film is guided. In front of the guiding webs, the application member has a cross-sectional reduction on both sides in the form of lateral recesses. The purpose of said cross-sectional reduction is not described.

[0003] A hand-held device of the type indicated at the beginning can also be derived from reference DE 3 638 722 A, whose longish application member comprises a cross-sectional reduction in the form of the body of a wasp in addition to its elastically yielding arrangement. Thereby, the front portion of the application member is elastically bendable in a transverse direction and suspended in a pendulous fashion.

[0004] What can be derived from reference EP 0 313 719 B1 is a hand-held device whose application member is movable upwards from a lower starting position against an elastic spring force against a stop at the housing. Thereby, the application member is resilient to the top by the pressure effective in this case when the application member is placed onto the substrate, and it is spring-mounted against sudden overload.

[0005] It is an object of the invention to improve a hand-held device of the type indicated at the beginning with respect to how its movement is carried out and/or to design a hand-held device such that it can be manufactured easily and inexpensively. In doing so, a small construction is supposed to be ensured as well. Moreover, the arrangement and mounting of the application member in the housing is supposed to be improved and/or simplified.

[0006] This object is solved by the features of claim 1. Advantageous further developments of the invention are described in the sub-claims.

[0007] In the hand-held device as claimed in the invention, stops acting together are provided at the front and rear portions of the application member, said stops bordering the relative movement of the front portion during the mode of operation. Thereby, several advantages are achieved. For one, the application member is stabilised by the stops, since the bending stress is reduced

when the stop is reached. This is due to the fact that, when the stop is reached, the stops arranged at a, for instance, transverse distance from the centre of the bending range of the application member reduce the moments of force effective in the bending range. This can be explained such that bending stresses are effective in the bending range before the stop is reached, while it is primarily tensile stresses that are effective in the bending range when the stop has been reached.

5 Due to the distance of the stops from the centre of the bending range, there are reduced stresses in the bending range when the stop has been reached because of the lever principle. In addition, it is possible to manufacture parts of simple and small construction in the configuration according to the invention. This is due to the fact that the invention provides for both stops to be arranged at the application member, so that they can be mounted more easily and in particular as an integral part when manufacturing the application member. As a result thereof, special costs for the manufacture of the stops are not incurred.

10 **[0008]** It is possible within the framework of the invention to use the stops for limiting a bending movement and/or torsion movement of the front portion. In the former case, the stops are at an axial distance from each other directed towards the longitudinal direction of the application member in the ordinary original position of the front portion. In the latter case, said distance is directed towards the peripheral direction, so that the front portion can carry out a pivotal or torsion movement.

15 **[0009]** The restoring elastic force is generated by the fact that the application member is composed of an elastically deformable material at least in its bending and/or torsion range. As a result thereof, the elastic restoring force is generated during movement against the stops and is stored in the material, so that it moves the front portion back into its neutral original position after said front portion has been relieved.

20 **[0010]** Within the framework of the invention, the bending and/or torsion range between the rear and the front portions can be localised by a cross-sectional reduction, which can be provided at the upper side of the application member and/or on both sides or on all sides. By a reduction in cross-section, the bending or torsion moment of resistance in the range of deformation can for one be reduced and for the other be determined.

25 **[0011]** It is advantageous to provide the stops in the portion of the application member that exceeds over the housing, not only for reasons of construction but also for reasons of function. In this case, it is not only that the stops have a larger space available, wherein the housing can be designed to be small and easy-to-use, but there is also a smaller distance between the front end of the application member and the stops during the mode of operation. One result thereof is not only a reduction of the stresses in the application member produced by the movement of the front portion, but the dimension of movement resulting from a movement at the

front end of the front portion is desirably small.

[0012] When upper and/or lower lateral guiding webs for a backing tape are present, it is particularly advantageous to provide the cross-sectional reduction in the area of the guiding webs. In this case, the guiding web portions can form the stops, without special stops having to be created. In a preferred embodiment, stops are mounted at the application member on top and on the sides, preferably in combination with a cross-sectional reduction. The cross-sectional reductions can be constituted by thin slots, for instance of a width of less than about 2 mm or especially of less than about 1 mm. In this embodiment, the transverse bending movement is small or negligible. The stops form support surfaces for a rotational movement, which favour the torsion movement.

[0013] In the following, preferred configurations of several exemplary embodiments shall be explained in more detail with the aid of drawings.

Fig. 1 is a side view of a hand-held device according to the invention for transferring and/or applying a film of, for example, adhesive, covering or coloured material from a backing tape onto a substrate;

Fig. 2 is an enlarged representation of the front end portion of the hand-held device;

Fig. 3 is a sectional view cut along line III-III in Fig. 2;

Fig. 4 is a perspective side view of a modified embodiment of an application member of the hand-held device;

Fig. 5 is a perspective side view of a further modified embodiment of an application member;

Fig. 6 is a perspective side view of a further modified embodiment of an application member;

Fig. 7 is a top view of a further modified embodiment of an application member.

[0014] The hand-held device 1 comprises a housing 2 of convenient size, which consists of two longitudinally or transversely divided housing parts 2a, 2b which can be mounted to each other in a detachable or non-detachable fashion. Fig. 1 shows the hand-held device 1 in its position of operation. The left-hand and lower end of the housing 2 or the hand-held device 1 in Fig. 1 is its working end 3 at which an application member 4 is provided, which projects from the circumference of the housing 2 with an application gib 4a. The application gib 4a extends in a wedge-shaped convergent fashion towards an application edge 4b, which can be rounded, if necessary. The application member 4 is associated with an application base 6, said application base 6 being mount-

ed to the housing 2 in a detachable fashion in the exemplary embodiment.

[0015] The hand-held device 1 serves for transferring a film F of covering and/or coloured and/or adhesive material from a film-like backing tape 7 onto a substrate 8, for instance, a sheet of paper. The backing tape 7 extends from a supply located in the cavity of the housing 2 towards the application member 4 in the area of at least one housing aperture 2c, is wound around its application edge 4b and is refed to the cavity of the housing 2 through the housing aperture 2c. The winding plane is referred to by E1. The backing tape section approaching the application gib 4a at the here lower longitudinal or approach side 11a of the application member 4 is identified by 7a. The backing tape section being refed into the housing 2 at the upper longitudinal or return side 11b of the application member 4 is identified by 7b. The winding plane E1 extends roughly in parallel and preferably mid-centrally to the broad sides 2d of the housing 2, which extend, for instance, in parallel to each other, the peripheral surface of the narrow side of the housing 2 being identified by 2e. The returning backing tape portion 7b extends towards a take-up device 12 mounted in the cavity of the housing 2, wherein said take-up device 12 can be a take-up spool 13 which is rotatably mounted in the housing 2. The supply 9, too, can be formed by a spool, namely a supply spool 14 which is rotatably mounted in the housing. In the exemplary embodiment, the supply 9 and the take-up device 12 are arranged behind one another, the take-up device 12 being disposed between the supply 9 and the working end 3 of the housing 2.

[0016] In the position of operation according to Fig. 1, the application member 4 abuts on the substrate 8 with its application edge 4b, wherein the central axis 4c of the application gib 4d encloses an acute angle W1 with the substrate 8 extending, for instance to be straight, said angle ranging, for example, between approximately 30° to 60°. By moving the hand-held device 1 in the application direction identified by 15, the backing tape section 7a is peeled off the supply 9 due to the friction at the substrate 8; in doing so, the film F remains on the substrate surface, and the backing tape section 7b is moved into the cavity of the housing 2, here to the take-up device 12. The backing tape section 7b is driven by the backing tape section 7a approaching the application member 4 or its tensile force. In the present exemplary embodiment, this is effected by providing a swivel drive connection 16 between the supply spool 14 and the take-up spool 13, for instance in the form of overlapping rubbing surfaces 17a, 17b at the peripheral edges of the walls of the spool. The winding diameter of the spools 13, 14 is dimensioned to be large enough for the take-up spool 13 to attempt to pull in the backing tape 7, also in the event of a full supply spool 14, at a speed which is higher than the speed at which the backing tape 7 is wound off the supply spool 14. By a slip friction clutch 18 integrated in the swivel drive connection 16, which

here is formed by the rubbing surfaces 17a, 17b which are in frictional contact with one another, it is ensured that the take-up spool 13 pulls in the backing tape 7 always at a certain tensile stress, whereby the formation of loops in the backing tape 7 is avoided. The application movement 15 is directed to the end of the housing 2 opposite the working end 3.

[0017] In the exemplary embodiment, the application gib 4a has a flat cross-sectional shape whose width a is a multiple of its thickness b, e.g. at a ratio of about 3:1 to 10:1, in particular about 6:1. Due to this cross-sectional shape, the application gib 4a has a relatively high horizontal moment of resistance and a relatively low vertical moment of resistance. As a result thereof, the application gib 4a tends to evade from the pressure force 19 arising during the mode of operation by bending upwards. In order to prevent this and to give guidance to the backing tape 7, lateral guiding webs 21 are provided at least on top of, preferably also at the bottom of, the application gib 4a, between which guiding webs the backing tape 7 is guided with freedom of play and which thus constitute a tape guidance 22. The guiding webs 21 can extend up to the front end of the application gib 4a. In the exemplary embodiment, the guiding webs 21 terminate towards the front at a distance c from the front end of the application gib 4a or its application edge 4b. As far as the back is concerned, the guiding webs 21 extend up to the vicinity of the housing 2, which ends in a plane end surface 2e at the working end 3 in the area of the housing aperture 2c; the rear surfaces 21a of the guiding webs 21 extend approximately in parallel and at a small distance to said end surface 2e. In the area of the distance c, at which the application gib 4a exceeds over the guiding webs 21 to the front, the application gib 4a is elastically bendable in a vertical direction under the effect of the pressure force 19, and it is automatically bent back by the elastic restoring force generated when it is bent outwards, as soon as the pressure force 19 is ineffective. Thus, the application gib 4a is cushioned against hard pressure loads in its vertical plane.

[0018] In order to ensure for the application gib 4a degrees of freedom 23a to 23d illustrated by double arrows in the figures, the application gib 4a has a cross-sectional reduction 20 in the form of a slot 24 extending at right angles to the central axis 4c, which reduces the cross-sectional size of the application gib 4a to a preferably mid-centrally arranged remaining cross-section 25 and thus diminishes the strength of the application gib 4a such that the portion 4e, which is in front with respect to the cross-sectional reduction, can carry out movements relative to the rear portion 4d.

[0019] In the area of the cross-sectional reduction 20, the moment of resistance of the application gib 4a is reduced, whereby, due to the elasticity of the material of the application gib 4a prevailing in the area of the remaining cross-section 25, the front gib portion 4e is movable relative to the rear gib portion 4d from its normal rest position and automatically returns into its original

position due to the elasticity of material in the range of the remaining cross-section 25 after relief. A cross-sectional reduction 20 on top and/or at the bottom affords swivelling of the front gib portion 4e relative to the rear gib portion 4d in a vertical direction. This first degree of freedom is identified by 23a. If the cross-sectional reduction 20 is at one or on both sides of the application gib 4a, the front gib portion 4e is laterally bendable with respect to the rear gib portion 4d in a horizontal direction 5 against the prevailing elastic restoring force, see 23b. If the material reduction 20 is present on all sides, the front gib portion 4e is pivotal relative to the rear gib portion 4d both vertically and horizontally and is also torsional about the central axis 4c or the remaining cross-section 25, namely also against the elastic restoring force of the remaining cross-section 25, so that, in the absence of a load causing the torsion, the front gib portion 4e is automatically returned into its mid-central original position. Due to this elastic suspension of the front gib portion 4e, the latter is in a position, during the mode of operation of the hand-held device, to adapt to different lateral inclinations of the substrate surface, without the person using the device having to pay special attention to the different inclinations. Thereby, it is not only the pressure 10 of the front gib portion 4e against the substrate, especially its pressure over the surface, that is improved or a pressure over the surface is ensured also in the event of different inclinations of the substrate surface, but also the handling of the hand-held device during the mode 15 of operation is facilitated. The horizontal degree of freedom is identified by 23b, and the degree of torsion freedom by 23c.

[0020] There are at least two stops A, B corresponding with each other that are provided for bordering at 20 least one degree of freedom. The stops are associated each with one of the two gib portions 4d, 4e and are integrally formed therewith. Depending on the direction of movement in which which degree of freedom is supposed to be bordered by one pair of stops A, B, the latter 25 are to be mounted. In order to border all degrees of freedom by pairs of stops A, B, one pair of stops A, B is required in the upper area of the gib portions 4d, 4e for bordering an upward movement, one pair of stops A, B is required in the lower area of the gib portions 4d, 4e for bordering a downward movement, one pair of stops A, B is required in each lateral area of the gib portions 4d, 4e for bordering the appertaining lateral movement and one pair of stops A, B is required for bordering a torsion movement 23c.

[0021] The dimension of the movement of the degree of freedom depends on the axial distance d of the stops A, B from each other. Thus, the respective movement of the degree of freedom can be specifically dimensioned and limited by the stops A, B. The smaller the 30 axial distance of the stops A, B from each other, the more the stops A, B constitute sliding surfaces for a rotational or torsion joint pivotal about the remaining cross-section 25, with the front gib portion 4e being sup-

ported so as to slide at the rear gib portion 4d, whereby not only the torsion movement in a plane of movement running at right angles to the central axis 4c is defined but the torsion movement is specifically guided on account of the guidance at the rear gib portion 4d.

[0022] The axial width of the cross-sectional reduction 20 or the axial distance d between the stops A, B in the neutral rest position of the front gib portion 4e can be 2mm or less or also only 1mm or less for a pitch and/or lateral movement of the front gib portion 4e depending on the movement required. In the event that only a torsion movement is desired, the axial distance d can correspond to a sliding clearance only and be e.g. only a few tenths of a mm.

[0023] In the exemplary embodiment, the cross-sectional reduction 20 extends preferably in the mid-central longitudinal area transversely through the guiding webs 21, so that their guiding web portions 21a, 21b facing each other constitute support surface 24a, 24b representing the stops A, B. The cross-sectional reduction 20 extends preferably also in the area of the application gib 4a, so that the remaining cross-section 25 has a cross-sectional surface which is smaller than the cross-sectional surface of the application gib 4a. The cross-sectional shape of the remaining cross-section 25 can be e.g. round, as shown in Fig. 3. The vertical dimension of the remaining cross-section 25 can correspond to the vertical dimension of the application gib 4a.

[0024] In the exemplary embodiment, the stops A, B are thus mounted at support parts, here at the guiding webs 21, which protrude transversely from the application gib 4a. Leverage lengths e result therefrom, so that a load having the effect of tensile stress is exerted on the remaining cross-section 25 in a vertically or horizontally directed end position of movement and under continued bending stress in the area of the remaining cross-section 25.

[0025] In Figs. 2 and 3, stops A, B limiting a torsion movement 23c are formed at material lugs 4g, 4h are formed at the side walls of the rear and front gib portions 4d, 4e, which exceed over the support surfaces 24a, 24b and overlap each other at the distance d1 directed towards the peripheral direction. The angle of torsion can be e.g. approximately +/- 5°, from the stress-relieved central position.

[0026] In the exemplary embodiments according to Figs. 5 to 7, in which identical parts are referred to by identical reference numbers, an anchoring device of how the application member 4 is anchored in the housing 2 is represented, which will be briefly described in the following.

[0027] In the exemplary embodiments according to Figs. 5 to 7, the respective application member 4 is designed so as to be suitable for a hand-held device in which the planes of rotation of the take-up spool 13 and the supply spool 14 run in parallel to the application edge 4b. That is to say that in said exemplary embodiments the application member 4 with its application edge 4b is

arranged to be distorted by 90° with respect to the central axis 4c. This is true also for the anchoring device 31. Such a type of construction of a present hand-held device is described, for instance, in EP 0 551 522 B1.

5 In order to avoid repetitions, full reference is made to the description and the drawings of said printed publication.

[0028] In the exemplary embodiment according to Fig. 5, the guiding webs 21 are e.g. slightly tapered, extended, towards the interior, so that they extend into the housing 2. The cross-sectional shape of the remaining cross-section 25 is designed to be longish in the horizontal direction, whereby the vertical dimension of the remaining cross-section 25 can correspond to the thickness of the application gib 4a. The lateral convex rounded form of the remaining cross-section 25 has proved to be an advantage and has been maintained in comparison with the remaining cross-section 25 according to Fig. 3.

10 **[0029]** It is a further difference over the configuration according to Figs. 1 to 4 that the cross-sectional reduction or the slot 24 starting at a distance from the outer lateral surfaces of the guiding webs 21 are formed divergently to the interior. Thereby, free spaces 24c have been created, which simplify, among other things, the removing of the application member 4 preferably formed as a die-cast part from the mould.

[0030] In the exemplary embodiment according to Figs. 1 to 4 and in the exemplary embodiment according to Fig. 5, the respective front end portion of the application gib 4a is formed as elastically bendable applicator lip 4f, whose strength is dimensioned to be large enough to be elastically bendable outwards under the pressure to be exerted on the substrate 8 manually under normal conditions of usage. In the exemplary embodiment, the thickness f of the applicator lip 4f is dimensioned to be smaller than the thickness of the application gib 4a, whereby it is preferably offset towards the bottom and is tapered with respect to the application gib 4a by a recess on top. As is revealed particularly by Fig. 2, the application edge 4d can be formed by a preferably partially cylindrically rounded portion whose radius r conforms approximately to the thickness f of the applicator lip 4f or can be larger, as shown in Fig. 2. In the exemplary embodiment, the applicator lip 4f extends in the area of length c, so that it projects from the front end of the guiding webs 21.

15 **[0031]** The anchoring device 31 is formed by a form-fit effective plug-in socket 32 with at least one plug-in recess, by which the application member 4 can be plugged onto at least one plug-in pin at the appertaining part of the housing transversely to the plane of the application edge 4d. In the exemplary embodiment, two lateral plug-in recesses 33, 34 are formed at the application member 4a or lateral material lugs 35, 36. The one plug-in recess 33 is formed by a plug-in hole in a formed jack in the exemplary embodiment. The other plug-in recess 34 is formed by a laterally open groove

in the appertaining material lug 36. The latter is positioned between two housing halves in a form-fit fashion in a direction transversely to the longitudinal plane of the application member 4 containing the application edge 4b.

[0032] In the exemplary embodiment according to Fig. 6, the cross-sectional reduction 20 or two lateral slots 24 also extend transversely to the central axis 4c, whereby they extend backwards in an angular fashion on both sides of the remaining cross-section 25. As a result thereof, free spaces 24d are available between the remaining cross-section 25 and the guiding webs 21, which improve the flexibility of the front gib portion 4e in a lateral direction. This additional degree of freedom is identified by 23d. Even in this embodiment, the cross-sectional reduction 20 can be formed by a relatively thin slot 24, which extends in an angular fashion on both sides of the remaining cross-section 25 seen in a top view.

[0033] The cross-sectional reduction 20 can also extend at the front end of the guiding webs 21, as shown in Fig. 6. It can be favourable to a stabilisation of the front gib portion 4e to reinforce the latter by a transversely extending bead 42, which is preferably provided on top. For further reinforcement, the remaining cross-section 25 can be stabilised between the free spaces 24d by a longitudinal web 43 on top, which preferably turns into the bead 42. For further stabilisation, the guiding webs 21 can be designed to be divergent towards the back, in particular divergent in a wedge-shaped fashion.

[0034] The latter is provided also in the exemplary embodiment according to Fig. 7. In addition, said configuration differs from Fig. 5 in that the cross-sectional reduction 20 or two lateral slots 24 directed towards each other terminate inside into preferably round slot extensions 24e.

[0035] The housing 2 or the housing parts 2a, 2b, the reel 12, 13 and the application member 4 are preferably injection moulded parts, especially made of plastic material, which ensure simple and inexpensive manufacture also in case of complicated shapes.

Claims

1. A hand-held device (1) for transferring a film (F) of for example adhesive, covering or coloured material onto a substrate (8),
said device having a housing (2) accommodating a film supply
and an application member (4) longitudinally projecting from said housing (2), with said film (F) extending from the supply (9) at the lower longitudinal side (11a) of the application member (4) facing the substrate (8) during the mode of operation to an application edge (4b) of said application member (4) running transversely at the front end,
and the application member (4) consisting of at least two application member portions (4d, 4e) movable relative to each other,
characterised in
5. **[0032]** that motion stops (A, B) corresponding with each other are arranged at said application member portions (4d, 4e), said stops bordering the relative movement between said application member portions (4d, 4e).
10. 2. A hand-held device as claimed in claim 1,
characterised in
that at least one pair of stops is provided, whose stops (A, B) are placed at an axial distance (d) from one other and/or at least one pair of stops is provided, whose stops (A, B) are at a distance (d1) from each other directed towards the peripheral direction.
15. 3. A hand-held device as claimed in claim 1 or 2,
characterised in
that at least one pair of stops whose stops (A, B) correspond with each other is provided at the upper side or also at the bottom side and/or within the area of each side surface of the application member (4).
20. 4. A hand-held device as claimed in anyone of the preceding claims,
characterised in
that a cross-sectional reduction (20) is provided between the application member portions (4d, 4e).
25. 5. A hand-held device as claimed in claim 4,
characterised in
that said cross-sectional reduction (20) is constituted by a gap.
30. 6. A hand-held device as claimed in claim 5,
characterised in
that the axial width of said gap is less than 2mm, in particular less than about 1 mm.
35. 7. A hand-held device as claimed in anyone of the preceding claims,
characterised in
that the remaining cross-section (25) of the cross-sectional reduction (20) is at a coaxial position.
40. 8. A hand-held device as claimed in anyone of the preceding claims,
characterised in
that the application member portions (4d, 4e) are formed by flat gibs placed one behind the other, at both sides of which lateral webs (21) protruding upwards and/or downwards are provided.
45. 9. A hand-held device as claimed in claim 8,
characterised in
that the cross-sectional reduction (20) is provided

only in said lateral webs (21) or also extends into the cross-sectional portion of the application member (4) particularly from the sides.

10. A hand-held device as claimed in claim 8 or 9,
characterised in
that the stops (A, B) are formed by the upper and/or lower borders and/or the lateral borders of the lateral webs (21).

5

10

15

20

25

30

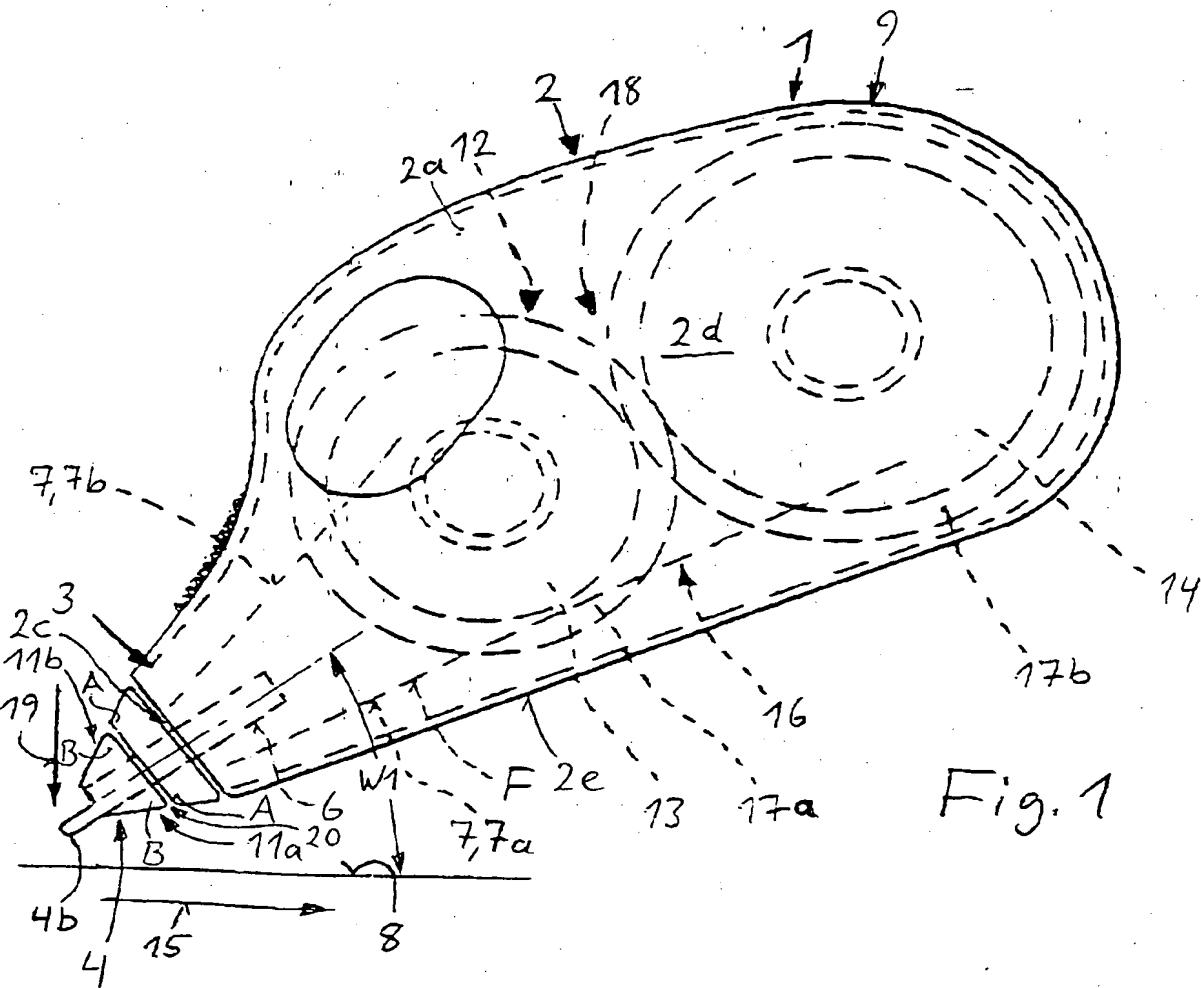
35

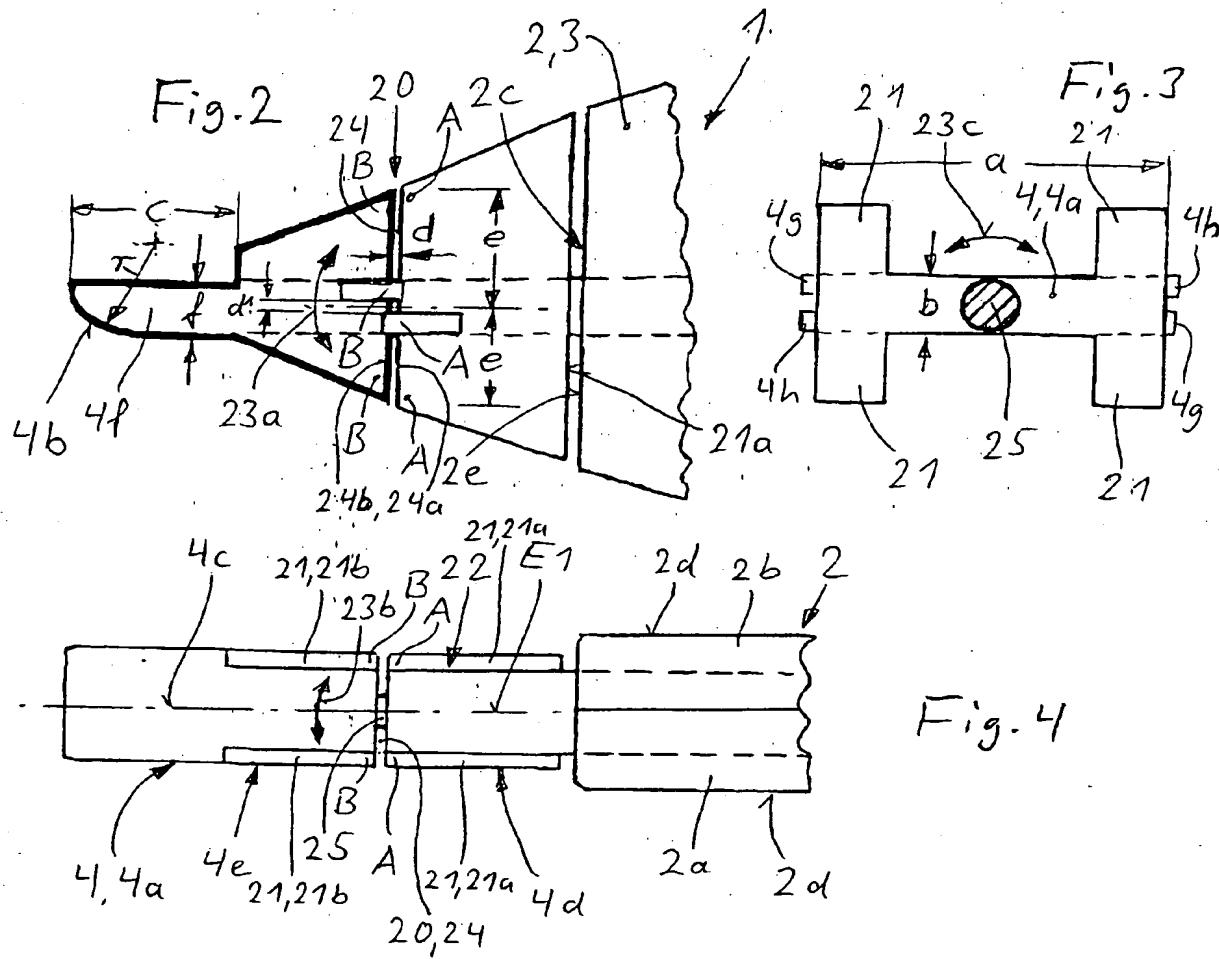
40

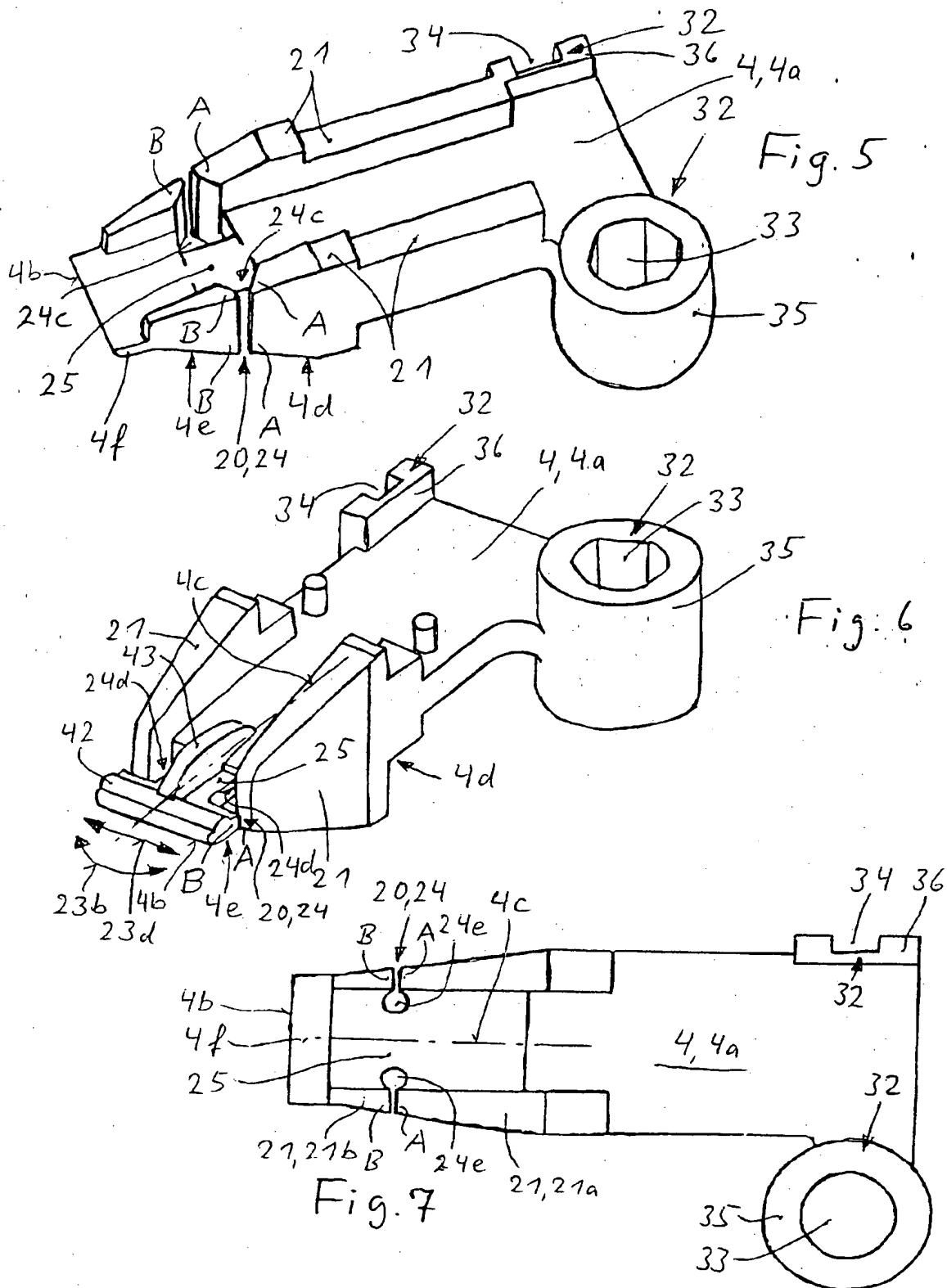
45

50

55









European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 01 12 2365

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IntCl.7)
X	US 5 303 759 A (CZECH) 19 April 1994 (1994-04-19) * the whole document *	1-4	B65H37/00
X	US 5 714 035 A (STEVENS) 3 February 1998 (1998-02-03) * the whole document *	1,3,8	
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 21, 3 August 2001 (2001-08-03) -& JP 2001 089011 A (PLUS KOGYO KK), 3 April 2001 (2001-04-03) * abstract *	1,4	
A	PATENT ABSTRACTS OF JAPAN vol. 1995, no. 01, 28 February 1995 (1995-02-28) -& JP 06 286926 A (FUJICOPIAN CO LTD), 11 October 1994 (1994-10-11) * abstract *	1,4	
A	WO 96 15060 A (THE GILLETTE COMPANY) 23 May 1996 (1996-05-23) * page 7, paragraph 2; figure 3 *	1	B65H
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	1 March 2002	Raven, P	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone		1 : theory or principle underlying the invention	
Y : particularly relevant if combined with another document of the same category		2 : earlier patent document, but published on, or after the filing date	
A : technological background		3 : document cited in the application	
G : non-written disclosure		4 : document cited for other reasons	
P : intermediate document		8 : member of the same patent family, corresponding document	

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 01 12 2365

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

01-03-2002

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 5303759	A	19-04-1994		DE 8915192 U1 DE 9001809 U1 AT 93812 T CA 2073062 A1 CN 1054547 A ,B CN 1054727 A ,B DE 69003115 D1 DE 69003115 T2 DK 507818 T3 WO 9109805 A1 EP 0507818 A1 ES 2046045 T3 KR 9510680 B1	25-04-1991 13-06-1991 15-09-1993 28-06-1991 18-09-1991 25-09-1991 07-10-1993 16-12-1993 18-10-1993 11-07-1991 14-10-1992 16-01-1994 21-09-1995
US 5714035	A	03-02-1998		AU 688774 B2 AU 7105394 A BR 9406837 A CA 2165316 A1 CN 1125418 A ,B DE 69427976 D1 EP 0702627 A1 HU 73191 A2 JP 8511998 T PL 317074 A1 RU 2115560 C1 WO 9500334 A1	19-03-1998 17-01-1995 16-04-1996 05-01-1995 26-06-1996 20-09-2001 27-03-1996 28-06-1996 17-12-1996 03-03-1997 20-07-1998 05-01-1995
JP 2001089011	A	03-04-2001		NONE	
JP 06286926	I	A		NONE	
WO 9615060	A	23-05-1996		AU 684410 B2 AU 4150996 A BR 9509663 A CA 2205140 A1 CN 1163599 A ,B DE 69514679 D1 DE 69514679 T2 EP 0790953 A1 ES 2140722 T3 HK 1002451 A1 JP 10509392 T NZ 296803 A PL 320194 A1 RU 2143394 C1 TR 960412 A2	11-12-1997 06-06-1996 28-10-1997 23-05-1996 29-10-1997 24-02-2000 06-07-2000 27-08-1997 01-03-2000 27-10-2000 14-09-1998 29-04-1999 15-09-1997 27-12-1999 21-06-1996

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 01 12 2365

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file cr.
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

01-03-2002

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9615060 A	WO ZA	9615060 A1 9509480 A	23-05-1996 15-05-1996

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82



**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

18 PAGE BLANK (USPTO)